

GFM

GFMBarcodeCode39Generator

User's And Programmer's Guide

Version1

GFMBarCodeCode39GeneratorUserandProgrammer'sGuide

PUBLISHEDBY

GraphicPrepressSolutions

PostScript,thePostScriptlogo,DisplayPostScript,Adobe,theAdobelogo,Adobe Illustrator,TransScript,Charta,andSonataaretrademarksregisteredintheU.S.A. andothercountries.MacintoshandTrueTypeareregisteredtrademarkofApple Computer,Inc.IntelandPentiumareregisteredtrademarkofIntelCorporation. IBMandOS/2areregisteredtrademarkofInternationalBusinessMachines Corporation.LotusisaregisteredtrademarkofLotusDevelopmentCorporation. CodeView,Microsoft,MicrosoftPress,MicrosoftQuickBasic,MS,MS-DOS, QuickC,XENIX,VisualBasic,Win32,Win32saretrademarksandVisualC++ andWindowsNTareregisteredtrademarksofMicrosoftCorporation.Otherbrand orproductnamesarethetrademarksorregisteredtrademarksoftheirrespective holders.

ThispublicationandtheinformationhereinisfurnishedASIS,issubjectto changewithoutnoticeandshouldnotbeconstruedasacommitmentby Företagsnamn.Företagsnamnassumesnoresponsibilityorliabilityforanyerrors orinaccuracies,makesnowarrantyofanykindwithrespecttothispublication, andexpresslydisclaimanyandallwarrantiesofmerchantalibity,fitnessfor particularpurposesandnoninfringementofthirdpartyright.

200008-01

1998-02-12

CONTENTS

TABLE OF CONTENTS

Section1	IntroductionAndInstallation
	Overview
	BasicFunction
	Installation
Section2	ConfiguringTheGFMBarCode Code39Generator
	TheConfigurationFile
	AnExample
	ConfigureMenu
	UseTheGFMConfigurationTool
Section3	WritingScriptsForTheGFMBarCode Code39
	Principles
	WritingAGFMScript
	ConnectingToModule
	LoadConfigurationFile
	SettingSourceFileName
	SettingDestinationFileName
	SettingTheActionProperty
	DisconnectingFromTheModule
	TidyUpAfterScript
	WritingAScriptWithGlobalStrings
AppendixA	Programmer'sReference

AppendixB ErrorMessage

AppendixC Code39Basics

CodeConstruction

CodeStructure

CharacterSet

CheckCharacter

Example

LabelLength

CHAPTER 1

INTRODUCTION AND INSTALLATION

This document describes how to install, configure and use the GFM BarCode Code39 Generator module. It is both a user's guide and a programmer's guide.

Overview

The purpose of the module is to create bar code labels that should be assembled on a page in a graphical digital environment. For example, can the module be used in combination with the **PageImposer** software from GraphicPrepress Solutions.

The module creates an EPS file containing the bar code label. The normal would be the final page name at any position on the page. The positioning is not done by the module, the GFM BarCode Code39 Generator generates the EPS file. The bar code is created according to the Code39 scheme, see *Appendix C Code39 Basics* for more information.

BasicFunction

Thefunctionofth moduleisveryeasy. Youwillsendthetextthat shouldbeinthebarcode,thefullnameoftheEPSfileto createand senda 'generatebarcode' commandtoth module. Th modulewill thengeneratetheEPSfilecontainingthebarcodeandsavethefileina specifieddirectory. Anyotherapplicationcanthenusethebarcode labelandpositionitatanypositiononthepage.

Installation

Th moduleiscontainedononediskette. Theinstallationisperformed inthesamewayasforallmodules,withtheGFMModuleInstaller. Th modulewillbeinstalledinadirectorynamedBarCodeunderthe Modulesdirectory.

Note!Beforetheinstallation,readtheREADME.TXTfileonthe diskettesinceitmaycontaininformationthatismoreuptodatethan thisdocument.

Toinstallth modulefollowtheseinstructions :

1. InserttheGFMBarCodeCreatormoduledisketteinthedrive.
2. StarttheGFMModuleInstaller.
3. SelectNewModuleandclickonInstall.
4. SelectA:\aspathandclickonOK

Followtheinstructionsgivenbytheinstallerprogram.

Formoreinformationabouthowtouseandinstallmoduleswiththe GFMModuleInstaller,seethedocument *GraphicsFlowMarkUser's Guide*.

After the installation will the module be available as any other module. The following section will describe how to configure the module

SECTION 2

CONFIGURING THE BARCODE CODE39G ENERATOR

This section will discuss how to configure the GFM BarCode Code39 Generator module. If you don't configure the module it will set all options to default values as described below.

Note! The easiest way to configure the module is to use the GFM Module Configuration Tool that is a standard software delivered with the GFM Engine. When using this tool you will do the configuration via a menu. How to do this see the part *Configure Menu* later in this section.

When configuring the module you will tell the GFM BarCode Code39 Generator module a filename as the **SourceFileName** property and then set the **Action** property to 5. This will cause the module to read the specified file and parse the file. It will then set the options you have selected. If the file specified can't be found there will occur an error, error number 1, and the module will be left in error mode.

The Configuration File

The configuration file has a GFM syntax, as the example below:

```
(GFMBARCODECREATORMODULE)
/VIEWINFORMATION 1 def
/NARROWWIDTH 1.6 def
/HEIGHT 20 def
/USECHECKCHARACTER 0 def
/VERBOSITY 0 def
```

The following will discuss each line in the configuration file and what options that are available for each setting. Note that all settings and options are case sensitive as in an ordinary GFM script.

(GFMBARCODECREATORMODULE)

The first line is an identifier and must be the first line. If the first line in the configuration file isn't (GFMBARCODECREATORMODULE) will an error occur, error number 2, and the configuration file will be rejected and the module left in error mode.

/VIEWINFORMATION *value* def

This line tells the module if the information menu shall be visible or not. The value has the following meaning:

Value	Meaning
0	The information menu will not be visible.
1	The information menu will be visible.

Default value is 0. If the value isn't 0 or 1 will an error occur, error number 3, and the module will be left in error mode.

/NARROWWIDTH *value* def

This defines the width in mm for narrow lines and narrow gaps. The wide lines and gaps will always be in the ratio 3:1, or 3 times the

narrowwidth. Formoreinformationaboutnarrowlinesandnarrow gaps, see *AppendixC Code39Basics* .

Defaultvalueis0.6, i.e. narrowlinesandnarrowgaps willbe0.6 mm. Ifthevalueisn'tanumberwillanerroroccur, errornumber3, andth modulewillbeleftinerrormode.

/Height value def

Thisdefinestheheightofthebarcodeinmm. Formoreinformation abouttheheightofthebarcode, see *AppendixC Code39Basics* .

Defaultvalueis20, i.e. theheightofthebarcodewillbe20mm. Ifthe valueisn'tanumberwillanerroroccur, errornumber3, andthe modulewillbeleftinerrormode.

/UseCheckCharacter value def

Tellsthemoduleifthecheckcharactershallbeused/insertedornot. Formoreinformationaboutthecheckcharactersee *AppendixC Code39Basics* . Thevaluehasthefollowingmeaning:

Value	Meaning
0	Thecheckcharactershallnotbeused.
1	Thecheckcharactershallbeused.

Defaultvalueis0, i.e. thecheckcharactershallnotbeused. Ifthe valueisn't0or1 willanerroroccur, errornumber3, andth module willbeleftinerrormode.

/Verbosity value def

Tellsthemoduletheverbositylevel. Theverbositylevelistheamount ofmessagethemoduleshallgenerate. Theuseoftheverbosity settingcanbeusefulwhendoingfaultfinding, forexampleif afile willnotbecreatedcorrectly. Themessagessentoutfromth module iswrittendownto afileintheGFMmaindirectory, usuallyC:\GFM, andiscalledBarCode.TXT. Thevaluehasthefollowingmeaning:

Value	Meaning
0	Nomessages.
1	Reporteachcharacterasitiscreated.Alsoreports eachstepinthebarcodecreationprocess.
2	Thesameassetting1,andtheEPScodewillalso bewrittentothe file.

Defaultvalueis0,i.e.nomessageswillbewrittentothe file.Ifthe valueisn't0,1or2willanerroroccur,errornumber3,andthe modulewillbeleftinerrormode.

AnExample

Thefollowingexampleshowshowtoloadaconfigurationfilecalled
C:\GFM\MODULES\BarCode\Config1.gfm.

```
(GFMBarCode.code39) connectmodule  
(C:\GFM\MODULES\BarCode\Config1.gfm)  
!SourceFileName  
5 !Action
```

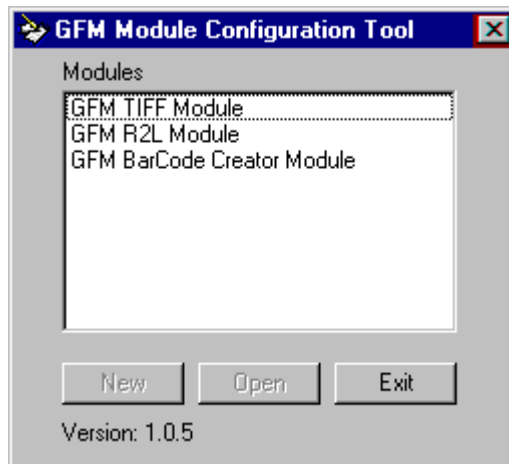
ConfigureMenu

There is a configure menu available to make the configuration easier. To access the configuration menu you specify the configuration file as the **SourceFileName** property and set the **Action** property to 1. To generate a new configuration you shall set the **SourceFileName** property to 'NewFile', the **DestinationFileName** property to the new filename and finally the **Action** property to 1.

UseTheGFMConfigurationTool

The easiest way to create the configuration files is to use the GFM Configuration Tool that is supplied as a standard software with the GFM engine. How to use the GFM Configuration Tool is explained in the GFM User's Guide. There will be a short discussion how to use this tool with the GFM BarCode Creator module here:

1. Start the GFM Configuration Tool. This is the file CONFIG.EXE in the GFM Main directory.



2. Select the GFM BarCode Creator Module in the list box.

3. To create a new configuration, click on the **New** button and give the new configuration a name in the standard menu that appears. The following menu will appear:

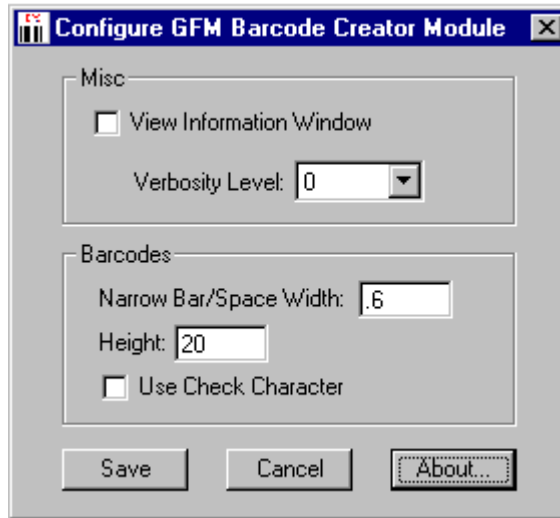


Figure *The GFM BarCode Code39 Generator Configuration Menu*

4. To edit an existing configuration, click the **Open** button and select the file in the standard menu that appears.
5. Do your settings and click the **Save** button to save your settings or the **Cancel** button to abandon the configuration.

When you later write your GFM script, you shall load the configuration as described earlier in this section.

SECTION 3

WRITING GFMS CRIPTS FOR THE GFMB ARCODE CREATOR

This section will discuss how to write GFM scripts for the GFM BarCode Code39 Generator module and explain the properties and methods available.

When writing a script for the GFM BarCode Code39 Generator module, you must be familiar with the GFM script language and the GFM environment. To have more information about the GFM script language, see the documents *GFM Programmer's Guide* and *GFM Language Reference Guide*.

For details about all properties and methods, see *Appendix A Programmer's Reference* in this document.

Principles

Writing scripts for the GFM BarCode Code39 Generator module is not very difficult. First, you will connect to the module. Optionally, you will then load a configuration file. The next step is to tell the module the original filename by setting the **SourceFileName** property, and

theresultingfileasthe **DestinationFileName**andfinallysetthe **Action**propertytoavaluetellingthemodulewhattodowiththefile.

WritingAScript

Thispartwillgothroughthecompleteprocesshowtowriteascriptpto theGFMBarCodeCode39Generatormodule.

ConnectToTheModule

YouwillconnecttotheGFMBarCodeCode39Generatormoduleas allwithallothermoduleswithbypushingtheconnectnametothe stackandrunthe **connectmodule**commandasshownbelow.

```
(GFMBarCode.code39) connectmodule
```

LoadConfigurationFile

Whenthemodulestartswillitbesettodefaultvaluesasdescribedin section2.Ifyouwantstochangeanyofthesesettingsyoumustloada configurationfile.Thisisdonebysettingtheconfigurationfilename as **SourceFileName**andthensetthe **Action**propertyto5.To have informationabouthowtocreateconfigurationfiles,seesection2in thisdocument.Thefollowingexampleloadaconfigurationfilenamed C:\GFM\MODULES\BARCODE\MyConfig.GFM

```
(GFMBarCode.code39) connectmodule
(C:\GFM\MODULES\BARCODE\MyConfig.GFM)
!SourceFileName
5 !Action
```

SettingSourceFileName

Whensettingthetextthatshouldbethelabelasthe **SourceFileName**propertyitisimportanttounderstandthattheGFM BarCodeCode39Generatormoduleexpectsthetextasastring.The followingexamplesetsthetexttobeEX03.

```
(GFMBarCode.code39) connectmodule
```



```
(C:\GFM\MODULES\BARCODE\MyConfig.GFM)
!SourceFileName
5 !Action
(EX03) !SourceFileName
```

SettingDestinationFileName

When setting the EPS filename as the **DestinationFileName** property the directory where to save the new file must exist. The following example sets up the destination filename to be C:\BARCODES\EX03.EPS.

```
(GFMBarCode.code39) connectmodule
(C:\GFM\MODULES\BARCODE\MyConfig.GFM)
!SourceFileName
5 !Action
(EX03) !SourceFileName
(C:\BARCODES\EX03.EPS) !DestinationFileName
```

SettingTheActionProperty

With the **Action** property will you now tell the module to create the EPS file. This is done by setting the **Action** property to 2.

```
(GFMBarCode.code39) connectmodule
(C:\GFM\MODULES\BARCODE\MyConfig.GFM)
!SourceFileName
5 !Action
(EX03) !SourceFileName
(C:\BARCODES\EX03.EPS) !DestinationFileName
2 !Action
```

DisconnectingFromTheModule

To disconnect from the module you use the **disconnectmodule** module as with all GFM modules. The following example disconnects from the GFMBarCodeCode39Generator module.

```
(GFMBarCode.code39) connectmodule
(C:\GFM\MODULES\BARCODE\MyConfig.GFM)
!SourceFileName
5 !Action
(EX03) !SourceFileName
(C:\BARCODES\EX03.EPS) !DestinationFileName
2 !Action
```

```
disconnectmodule
```

TidyUpAfterScript

Thenormaltidyingupafterscriptistodeletetheoriginalfilename andcloseallfiles.Sincewedon'thaveaoriginalfileinthiscasewe justclosesallfiles.Thisexampleclosesallfiles.

```
(GFMBarCode.code39) connectmodule
(C:\GFM\MODULES\BARCODE\MyConfig.GFM)
!SourceFileName
5 !Action
(EX03) !SourceFileName
(C:\BARCODES\EX03.EPS) !DestinationFileName
2 !Action
disconnectmodule
closeallfiles
```

WritingAScriptWithGlobalStrings

Theexampleaboveassumes thatthescriptknowsthefilenamebyan absolute path and that the text that should be in the barcode label is fixed. It's not likely that you will write a script like this since the destination filename will probably be sent to the script via the GlobalStrings and also the text. The following examples show how to write a script where the destination directory is sent as GlobalString(1) and the destination filename is sent as GlobalString(2). The text that should be in the barcode label will be in the GlobalString(3).

```
% Definitions

/sDestinationFileName 2 getglobalstring def
/sDestinationDirectory 1 getglobalstring def
/sDestinationPath sDestinationDirectory (\)
mergestrings
sDestinationFileName mergestrings def
/sBarCodeText 3 getglobalstring def

% End definitions

% Load config file
(GFMBarCode.code39) connectmodule
```

```
(C:\GFM\MODULES\BARCODE\MyConfig.GFM)
!SourceFileName
5 !Action
```

```
sBarCodeText !SourceFileName
sDestinationPath !DestinationFileName
2 !Action
disconnectmodule
```

```
% Tidy up after script
closeallfiles
```

Now, this was just an example that you can use to get an overview
how to write GFM scripts to the GFM BarCode Code39 Generator
module.

APPENDIX A

PROGRAMMER'S REFERENCE

Modulename: GFMBarCodeCode39Generator

Connectname: GFMBarCode.code39

ModuleType:5

Allowedtoconfigure: Yes

The next part of this appendix explains each property and method available in the GFMBarCodeCode39Generator module in detail. Note that all properties and methods are case sensitive.

Actionproperty

Syntax *value* !Action

Description Sets the Action to be done by the GFM BarCode Code39 Generator module.

Remarks The type of action to be done is determined by the *value* according to the following table:

Value	Meaning
1	Show the configure menu. If SourceFileName is set to 'NewFile' will you be able to create a new configuration file. In that case you must set DestinationFileName to the new filename. If you want to edit an existing configuration file the SourceFileName must have the path to the configuration file.
2	Create EPS file. When Action is set to 2 will the module create the barcode as the text in the SourceFileName property. The filename to be created must be in the DestinationFileName property.
5	Load configuration file. When Action property is set to 5 will the module expect a valid configuration file in the SourceFileName property. The module will load the configuration file and configure the module accordingly.

See also !SourceFileName, !DestinationFileName

Example This example connects to the GFM BarCode Code39 Generator module, loads a configuration file named C:\GFM\MODULES\BarCode\CONF1.GFM and then create

```
thebarcodeEX04andsavethefileas
C:\EPSPAGES\BARCODE1.EPS.
```

```
(GFMBARCode.code39) connectmodule
(C:\GFM\MODULES\BARCODE\CONF1.GFM)
!SourceFileName
5 !Action
(PAGE1) !SourceFileName
(C:\EPSPAGES\BARCODE1.EPS)
!DestinationFileName
2 !Action
```

Errors nomoduleconnected,Stackunderflow,Typecheck

>AllowConfigureproperty

Syntax >AllowConfigure

Description Willreturnthevalue1sincethemodulecanbeconfigured.

Seealso connectmodule,!AllowConfigure,!Direction

Example Thisexampleconnectstothe GFMBARCodeCode39 Generatormoduleandchecksifthemodulecanbe configured.

```
(GFMBARCode.code39) connectmodule
>AllowConfigure
```

Errors Stackunderflow,Typecheck

!DestinationFileNameproperty

Syntax *filename* !DestinationFileName

Description SetsthecompletefilenameoftheEPSfiletocreate.With completemeanstheabsolutepathandthefilename.

Remarks	The meaning of the !DestinationFileName depends on !Action property of the module.
See also	!Action, !SourceFileName
Example	<p>This example connects to the GFM BarCode Code39 Generator module and writes the string value of the text that should be in the generated barcode label and sets the EPS file name to C:\LABELS\LABEL1.EPS.</p> <pre>(GFMBarCode.code39) connectmodule (PAGE1) !SourceFileName (C:\LABELS\LABEL1.EPS)!DestinationFileName 2 !Action</pre>
Errors	stackunderflow, typecheck

ErrorCond property

Syntax **ErrorCond**

Description Used by the GFM engine to monitor if there has occurred an error in the module. The ErrorCond will return a value indicating if there has occurred an error. If no error has occurred will ErrorCond contain the value 0. For a list of errors see Appendix C in this document.

Note! You shall never use this property in a GFM script.

See also ErrorMessage

ErrorMessage property

Syntax **ErrorMessage**

Description Used by the GFM engine to monitor if there has occurred an error in the module. The ErrorMessage will return a string

containing the text for the error. For a list of errors see Appendix C in this document.

Note! You shall never use this property in a GFM script.

See also ErrorCond

Initmethod

Syntax **Init**

Description Initializes the module. This is done by the GFM engine each time a script is sent to the module.

Note! You shall never use this method in a GFM script

>ModuleTypeproperty

Syntax >ModuleType

Description Returns the value 5 since this is the GFM BarCode Code39
Generator module is a stand-alone module.

Example This example connects to the GFM BarCode Code39
Generator module and reads the module type.

```
(GFMBarCode.code39) connectmodule  
>ModuleType
```

Errors Stack underflow, Typecheck

!SourceFileName

Syntax *text* !SourceFileName

Description	Setsthemodulesourcefilenameethatusuallyisthetextthat shouldbeinthebarcode label.
Remarks	Themeaningofthe !SourceFileName depends on setting of the !Action property.
Seealso	!Action , !DestinationFileName , >ModuleType ,
Example	This example connects to the GFM BarCode Code39 Generator module and writes the string value of the text that should be in the generated barcode label and sets the EPS file name to C:\LABELS\LABEL1.EPS. <pre>(GFMBarCode.code39) connectmodule (PAGE1) !SourceFileName (C:\LABELS\LABEL1.EPS)!DestinationFileName 2 !Action</pre>
Errors	Stack underflow, Type check

>Versionproperty

Syntax	>Version
Description	Returns a string value telling the current version of the GFM BarCode Code39 Generator module.
Remarks	The value returned will be on top of the stack after the command has been sent to the module.
Example	This example connects to the GFM BarCode Code39 Generator module and checks the version of the module. <pre>(GFMBarCode.code39) connectmodule >Version</pre>
Errors	no connected module

APPENDIX B

ERROR MESSAGES

This appendix describes all error messages that the module can generate. The normal error convention is used: error numbers in the range from 0-9 are reserved for the system. Errors in the range from 10-19 are barcode related errors and error numbers in the range 20-29 are EPS file related.

Each error begins with either BARCODE or EPS. All errors beginning with BARCODE are generated when creating the barcode. All errors starting with EPS are generated when writing the EPS file.

Error number	Error message	Remarks
0	No error	
1	Configuration file not found	
2	Not a valid configuration file	
3	Not a valid setting in the configuration file	
4	CRITICAL: Could not find the	

	GFMeinregistry	
10	BARCODE:Notavalidcharacter intheCode39characterset	
11	BARCODE:Narrowbar/spaceis0	
12	BARCODE:Labelheightis0	
13	BARCODE:Labelwidthis0	
14	BARCODE:Notexttodisplayin thebarodelabel	
15	BARCODE:Marginis0	
16	BARCODE:Unkowndefinitionin barcode	
17	BARCODE:Couldnotcreatethe checkcharacter(outofrange)	
18	BARCODE:Couldnotcreatethe checkcharacter(symbolnot found)	
20	EPS:CouldnotcreateEPSfile. Pathnotfound	

APPENDIX C

CODE 39B ASICS

This appendix describes the basic construction of the Code39 scheme. It is not meant to be a complete specification but only a brief description about how to create and decode a code39 barcode.

Code Construction

Code39 is an alphanumeric barcode that can encode decimal numbers, the uppercase alphabet, and the following special symbols:

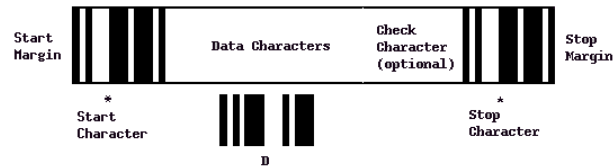
— . * \$ / % +

Code39 characters are constructed using nine elements, five bars and four spaces. Of these nine elements, two of the bars and one of the spaces are wider than the rest. Wide elements represent binary ones (1), and narrow elements represent binary zero (0). The character set table below shows each of the available characters with their corresponding check character values.

To enable a decoder to distinguish between the wide and narrow elements a minimum wide to narrow ratio is needed. Depending upon which resolution has been used for the printing of the barcode, the width of the wide elements should be at least two times greater than the narrow element. A ratio of three to one is better. All elements of the same type should be printed at the same size. The width of a narrow bar should be the same as a narrow space.

Code39 is a discrete barcode, with a space between characters which contains no information. The width of this intercharacter gap should be approximately equal to the narrow element width. The structure of Code39 makes it self-checking, but there is an optional message check character.

Code Structure



CharacterSet

ASCII Character	Binary Word	Bars	Spaces	Check Character Value
0	000110100	00110	0100	0
1	100100001	10001	0100	1
2	001100001	01001	0100	2
3	101100000	11000	0100	3
4	000110001	00101	0100	4
5	100110000	10100	0100	5
6	001110000	01100	0100	6
7	000100101	00011	0100	7
8	100100100	10010	0100	8
9	001100100	01010	0100	9
A	100001001	10001	0010	10
B	001001001	01001	0010	11
C	101001000	11000	0010	12
D	000011001	00101	0010	13
E	100011000	10100	0010	14
F	001011000	01100	0010	15
G	000001101	00011	0010	16
H	100001100	10010	0010	17
I	001001100	01010	0010	18
J	000011100	00110	0010	19
K	100000011	10001	0001	20
L	001000011	01001	0001	21
M	101000010	11000	0001	22
N	000010011	00101	0001	23
O	100010010	10100	0001	24
P	001010010	01100	0001	25
Q	000000111	00011	0001	26
R	100000110	10010	0001	27
S	001000110	01010	0001	28
T	000010110	00110	0001	29
U	110000001	10001	1000	30
V	011000001	01001	1000	31
W	111000000	11000	1000	32
X	010010001	00101	1000	33
Y	110010000	10100	1000	34
Z	011010000	01100	1000	35

-	010000101	00011	1000	36
.	110000100	10010	1000	37
SPACE	011000100	01010	1000	38
*	010010100	00110	1000	-
\$	010101000	00000	1110	39
/	010100010	00000	1101	40
+	010001010	00000	1011	41
%	000101010	00000	0111	42

CheckCharacter

The Code39 check character is a modulus 43 sum of all of the message character values and is printed as the last character in the message. The check character values are given from the table below. The check character is computed by adding up all of the values, dividing by 43, and using the remainder as the value of the check character.

Example

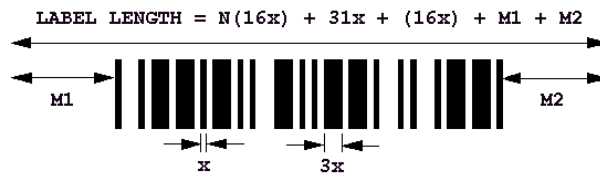
```

Message:          CODE 39
Characters:       C   O   D   E           3   9
Value:           23  24  13  14  38  3   9
Sum of values:   113
                  113 / 43 = 2 remainder 27
                  27 = R check character

```

LabelLength

The length of a printed Code39 label can be determined from the following formula, once the 'x' dimension is known. The 'x' dimension is the width of the narrowest bar or space in the barcode, and all bars and spaces are a multiple of this number. The following formula assumes a 3:1 wide to narrow ratio.

**Parameters:**

M1,M2	Margins. These should be 6mm or 10 times the narrow element width, whichever is greatest.
N	The number of data characters
16x	Width of the data characters, including the intercharacter gap (assumes a 3:1 wide to narrow ratio).
31x	Width of the start and stop characters. Includes the intercharacter gap between the start character and the first data character.
(16x)	Width of the optional check character.